



Dart Aerospace Ltd.
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D5101-3**Job Sheet 182171****Part No:** D5101-3**Job Qty:** 21 ea**Part Name:** Insert**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 8/20/18**Job Tracking No:****Due Date:** 9/2/18**Created By:** Jason Leroux**Type:** Stock**Description:****Note:** DWG REV C SHEET 3 IPP REV:A NEW ISSUE 14-12-18 JLM VERIFIED BY:DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea		9/2/18	0.00	0.00	Start Up Machining-3		JB 18-08-31
100	Doosan	24 pcs		9/2/18	0.00	2.31	Doosan		JB 18-08-31
120	QC	24 pcs		9/2/18	0.00	0.00	QC8		JB 18-08-31
130	HandFinish	24 pcs		9/2/18	0.00	0.17	HandFinish1		JB 18-08-31
150	QC	24 pcs		9/2/18	0.00	0.00	QC7-4		JB 18-08-31
160	Packaging	24 pcs		9/2/18	0.00	0.00	Packaging3-2		JB 18-08-31
170	QC21-SA	24 Ea		9/2/18	0.00	0.00	QC21		JB 18-08-31

Part Op
Descriptions: 100 - TURN AS PER FOLIO FB 357

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.750	6061-T6 Round Bar .750"	1.0080 ft (.042 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.750	1	56	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Insert	0.257inches + 0.00 - 0.00			
2	Insert	0.563inches ± 0.0			
3	Insert	0.160inches ± 0.0			
4	Insert	0.500inches ± 0.0			
5	Insert	0.060inches ± 0.0			

**Container No:** S107407**Part:** D5101-3**Job No:** 182171**Serial No/Batch:** S107407**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

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Date: 08/31/18

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